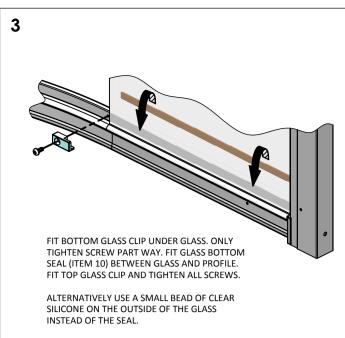
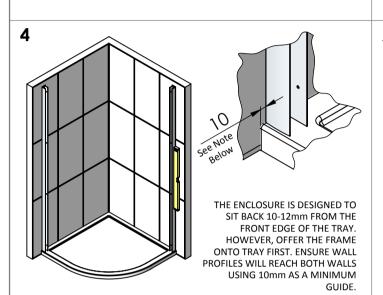


FIXED PANEL SUB ASSEMBLY UNTIL FLUSH WITH THE VERTICAL PROFILES

WHEN THE TOP TRACK IS IN PLACE FIT ITEMS 19 & 23 INTO THE TOP HOLES (WHERE SHOWN) TO LOCK THE TRACK IN PLACE.



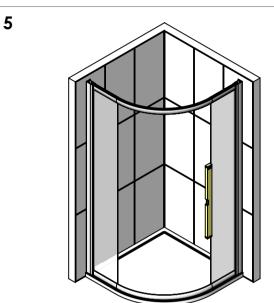
REPEAT FOR OPPOSITE SIDE.



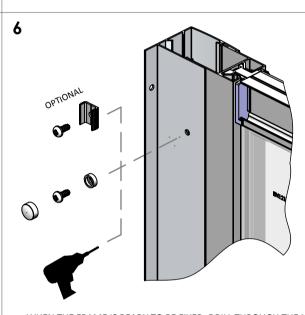
IN A TYPICAL INSTALLATION

SET THE WALL PROFILES 10mm BACK FROM THE FACE OF THE TRAY. MAKE SURE THEY ARE TRUE WITH A SPIRIT LEVEL, THEN MARK THROUGH THE FIXING HOLES WITH A PENCIL. REMOVE PROFILES THEN DRILL AND PLUG THE WALL (ITEM 24). NOW FIX THE WALL PROFILES IN PLACE USING ITEMS 22, 25* $\&\,26*.$

* IF YOU HAVE THE OPTIONAL SCREW COVER PROFILES (ITEM 5) DO NOT USE ITEMS 25 & 26.

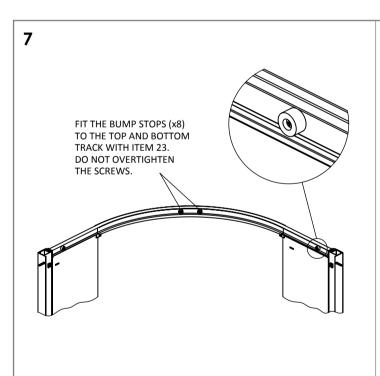


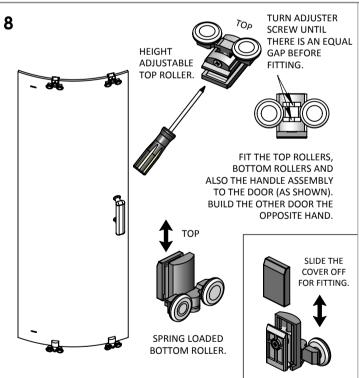
FIT THE FRAME INTO THE WALL PROFILES. ADJUSTING UNTIL THERE IS AN EVEN GAP BETWEEN THE FRONT EDGE OF THE TRAY AND BOTTOM TRACK (12mm). THERE SHOULD ALSO BE AN EQUAL AMOUNT OF FRAME IN EACH WALL PROFILE. ENSURE THE FRAME IS TRUE ON BOTH SIDES BEFORE IT IS FIXED IN PLACE.

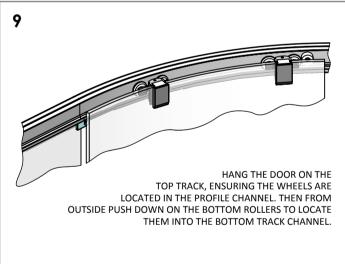


WHEN THE FRAME IS READY TO BE FIXED, DRILL THROUGH THE HOLES IN THE WALL PROFILE WITH A 3mm DRILL. (MAKE SURE YOU ONLY DRILL THROUGH ONE WALL THICKNESS) THEN FIX THE FRAME WITH ITEMS 23, 25* & 26*.

* IF YOU HAVE THE OPTIONAL SCREW COVER PROFILE (ITEM 5) DO NOT USE ITEMS 25 & 26, FIT ITEM 11 UNDER THE SCREW.





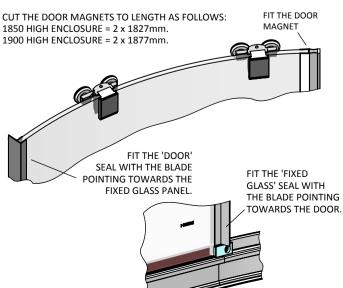


WHEN BOTH DOORS ARE FITTED TURN THE ADJUSTER SCREW ON THE TOP ROLLERS TO LEVEL THE DOORS AND MAKE THEM TRUE.

NOTE: WHEN THE DOOR HITS THE TOP BUMP STOP IT SHOULD HIT THE BOTTOM BUMP STOP AT THE SAME TIME.



CUT THE VERTICAL PVC SEALS TO LENGTH AS FOLLOWS: 1850 HIGH ENCLOSURE = 2 x 1827mm (DOOR) & 2 x 1756mm (FIXED GLASS). 1900 HIGH ENCLOSURE = 2 x 1877mm (DOOR) & 2 x 1806mm (FIXED GLASS).



11

IF THE ENCLOSURE HAS THE OPTIONAL SCREW COVER PROFILES (ITEM 5) PUSH FIT THEM ONTO THE SCREW COVER PROFILE FIXING CLIPS (ITEM 11).

